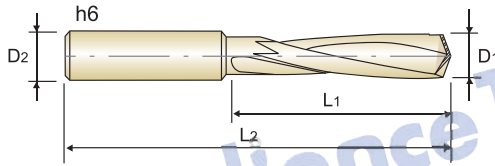


# MAGIC DRILLS - HIGH HARDENED STEELS



## RTDH30

- ▶ Drilling for High Hardened Steels; Quenched Steels, Tempered Steels (under HRC70).
- ▶ Special geometry design for Hardened Steels.
- ▶ Minimum of cutting load through special thinning.
- ▶ Performing good chip removal and powerful drilling.

3XD

Unit(mm)

EDP No.	Drill Diameter	Shank Diameter	Flute Length	Overall Length
	D1	D2	L1	L2
RTDH30026	2.6	3	14	44
RTDH30030	3.0	3	16	46
RTDH30033	3.3	4	18	48
RTDH30034	3.4	4	20	50
RTDH30035	3.5	4	20	so
RTDH30040	4.0	4	22	52
RTDH30042	4.2	6	25	65
RTDH30043	4.3	6	28	68
RTDH30044	4.4	6	28	68
RTDH30045	4.5	6	28	68
RTDH30050	5.0	6	32	72
RTDH30051	5.1	6	32	72
RTDH30052	5.2	6	32	72
RTDH30055	5.5	6	35	75
RTDH30060	6.0	6	35	75
RTDH30065	6.5	8	40	80
RTDH30068	6.8	8	45	85
RTDH30069	6.9	8	45	85

EDP No.	Drill Diameter	Shank Diameter	Flute Length	Overall Length
	D1	D2	L1	L2
RTDH30070	7.0	8	45	85
RTDH30075	7.5	8	45	85
RTDH30080	8.0	8	50	98
RTDH30085	8.5	10	so	98
RTDH30086	8.6	10	57	105
RTDH30088	8.8	10	57	105
RTDH30090	9.0	10	57	105
RTDH30095	9.5	10	57	105
RTDH30100	10.0	10	63	111
RTDH30102	10.2	12	63	111
RTDH30103	10.3	12	63	111
RTDH30105	10.5	12	63	111
RTDH30108	10.8	12	71	119
RTDH30110	11.0	12	71	119
RTDH30115	11.5	12	71	119
RTDH30120	12.0	12	71	119
RTDH30140	14.0	14	77	125